



DIAMOND Cx-10LDE+

Sealed CO₂ Laser with Integrated AOM

As part of the C/Cx-series from Coherent, the Cx-10LDE+ CO₂ laser provides superior pulse control and power stability with its fully integrated acoustic optical modulator (AOM). Based on the Cx-10 laser platform, the Cx-10LDE+ is a production-ready, easy-to-integrate laser system enabling the highest quality laser processing with low maintenance and operating cost. The extreme pulse control provided by the AOM makes this laser especially useful for high precision applications such as film cutting in flat panel display manufacturing, high resolution marking, and other functions requiring a true "on/off" pulse.

The Cx-10LDE+ utilizes a state-of-the-art integrated RF power supply and a sealed waveguide design. In addition, Coherent has included a modern AOM complete with RF power supply, driver control, and optics into a compact package. The liquid cooled modular platform provides cost effective optimization of operating wavelength from 9.3 μm to 10.6 μm enabling rapid adaptability to changing applications and market needs. With its compact size, the Cx-10LDE+ is easy to integrate into the most demanding applications.

FEATURES

- Fully integrated AOM providing excellent pulse control.
- Superior power stability improves processing consistency and repeatability
- Modular RF board and AOM design allows for easy serviceability
- Small footprint for easy integration
- Pulse rise/fall times of $<1 \mu\text{s}$ minimize heat effected zones and provide high precision process control

APPLICATIONS

- High volume marking, cutting, and engraving
- Film cutting and processing
- Process wide range of materials from acrylics, cardboard, ceramics, glass, polymer films, leather, paper, textiles, wood and PCBs.



SPECIFICATIONS	Cx-10LDE+ 10.6 μm	Cx-10LDE+ 10.2 μm ⁷	Cx-10LDE+ 9.6 μm	Cx-10LDE+ 9.3 μm ⁷
Wavelength (μm)	10.6 ± 0.03	10.2 ± 0.05	9.6 ± 0.05	9.3 ± 0.05
Laser Power at 50% Duty Cycle ^{1,2} (W)	≥45	≥40		≥30
Typical Peak Output Power (W)		>120		≥85
Power Stability ^{1,2} (%)	±3% (±0.1 °C coolant stability after 10 minute warm-up)			
Pulse Rise and Fall Time (μsec)	≤1 (10% to 90%)			
Beam Quality (M ²)	≤1.2			
Beam Output Diameter (mm)	5.0 ± 0.2		4.0 ± 0.2	
Beam Waist Diameter (mm)	3.4 ± 0.2		2.8 ± 0.2	
Beam Divergence (mrad) (full angle)	≤5.5		≤5.5	
Beam Ellipticity ³	≥0.83, ≤1.2			
Pointing Stability ⁴ (% divergence/actual μrad)	≤750 μrad			
Polarization	Linear Horizontal ≥100:1			
Operating Frequency and Duty Cycle ⁵	0 to 200 kHz, 1% to 100% DC			
CONFIGURATION & FACILITY REQUIREMENTS				
Weight (kg)	23.0 kg (50.5lbs)			
Dimensions (L x W x H)	670.8 x 176.5 x 186.9 mm (26.41 x 6.95 x 7.36 in)			
Input Power	48 VDC, 45A			
Heat Dissipation (W)	≤2300			
Maximum Case Temperature	<60°C (140°F)			
Clean Dry Air Purge ⁶	> 5 slph (0.177 scfh)			
Operating Environment				
Temperature	5°C to 45°C (41 to 113 °F)			
Altitude	≤2000 m (6500 ft)			
Humidity	Non-condensing ≤95%			
Shipping/Storage Environment	-10°C to +60°C (14 to 140°F), Non-condensing			
Coolant	Distilled water with 25% to 35% Dow Frost*			
Coolant Flow Rate	≥7.5 l/min. (2.0 gpm)			
Maximum Coolant Pressure	700 kPa (101 psig)			
Max. Pressure Differential (at 2.0 gpm)	<400 kPa (58 psig)			
Coolant Temperature	20°C ± 1°C			

¹ All measurements, such as power made at 20°C ±0.5 °C coolant temperature, AOM PRF 25 kHz.

² Power Stability based on $\pm(P_{max}-P_{min})/(2*P_{max})$ average power measurement under the following conditions: AOM PRF 25kHz; AOM duty cycle 50%; Cx-10 laser duty cycle 100%; and after 10 minute warm up period with 10 minute measurement duration.

³ Ratio based on far field divergence measurement, defined as the ratio of vertical to horizontal divergence.

⁴ Measured as the steady state angular beam centroid change between a 5% AOM duty cycle and a 95% AOM duty cycle. Steady state is defined as the angular beam centroid location after 1 minute of operation at the specific AOM duty cycle and with a 100% Cx-10 duty cycle after a 10 minute Cx-10 warm up period.

⁵ Operation at pulse repetition frequencies above 200 kHz may result in substantial side lobe power and reduced beam quality.

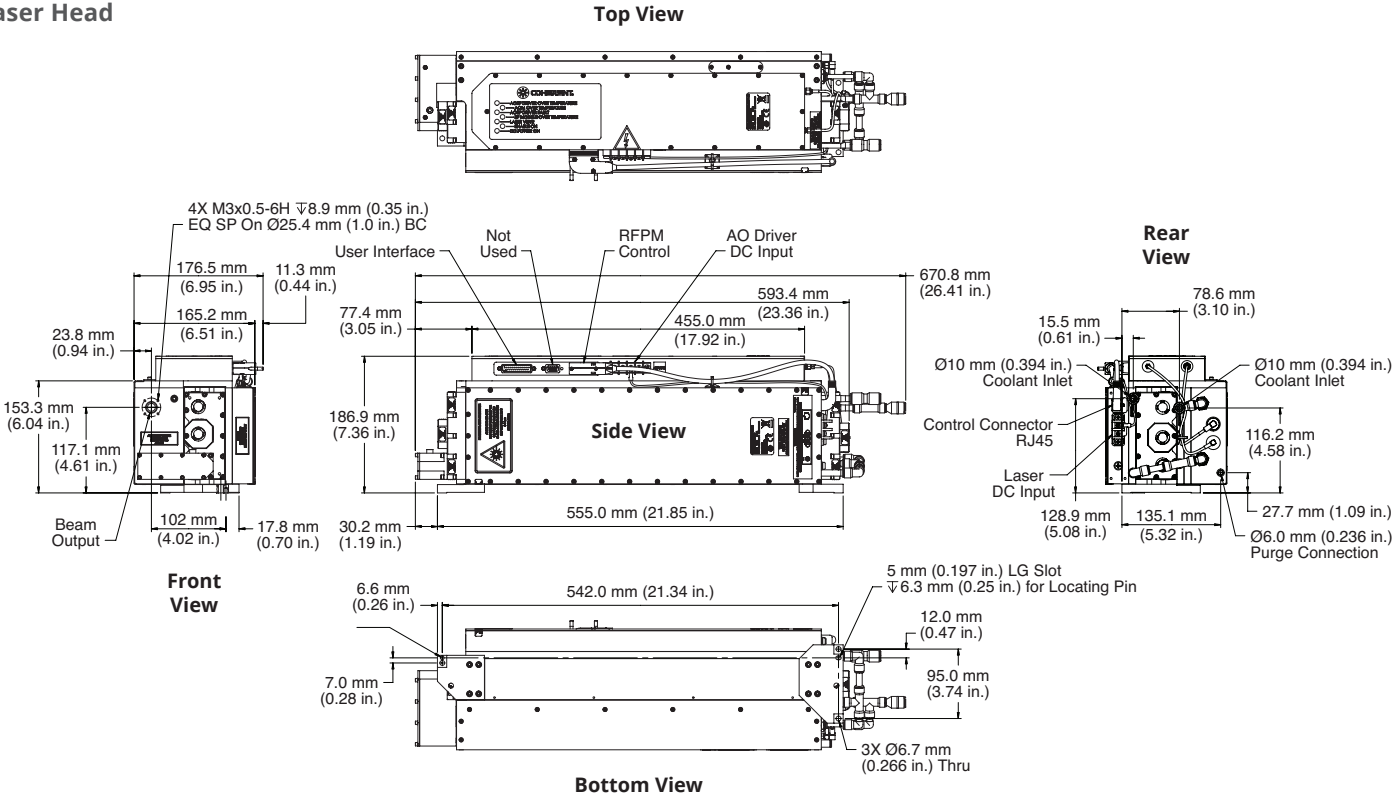
⁶ Dry Nitrogen is also acceptable as a purge gas.

⁷ Available after August 1, 2017.

* Dow Frost is a trademark of the Dow Chemical Company.

MECHANICAL SPECIFICATIONS

Laser Head



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All specifications subject to change without notice. Coherent, Inc. warrants to the original purchaser for a period of two years from the date of delivery that the DIAMOND Cx-10LDE+ product is free from defects in material and workmanship. The warranty does not apply to any unit damaged by accident, abuse or operation in a manner inconsistent with the procedures and specifications outlined in the manual supplied with the laser.

The DIAMOND Cx-10LDE+ CO₂ laser is a component that does not include all safety features as required by the FDA and the Center for Devices and Radiological Health (CDRH). It is sold solely to qualified manufacturers who in their end product will supply all interlocks and indicators, and will comply fully with CDRH regulations and/or local regulatory agencies. Printed in the U.S.A. MC-013-17-0M0617 Copyright ©2017 Coherent, Inc.